



STATEMENT FOR MATERIAL MANUFACTURE

N° NOR/AMEX/CBE/2024/01 Rev 00

BV Job Nr: IND.CO.4.23.0269-IPC

This is to state that the Products - **SAND CASTINGS**

Manufactured by

M/s. AMEX ALLOYS PRIVATE LIMITED

**289/2, Sathy Road, Kunnathur Pudur Post,
Coimbatore -641107, Tamilnadu, INDIA.**

has been assessed as per the requirements of NORSOK M650 Edition 4 Clause 6.2 on Qualification of Manufacturers of Special Material and found to be in line with the requirements:

**NORSOK M 630 Edition 2020, MDS D 46 Rev .6
(ASTM A995 Grade 4A)**

Qualification details are mentioned in the QTR No:

NORSOK –QTR-01 Rev 02 Dated 06.02.2024

(For Product details, refer Page 2)

The Validity of this Statement is 5 years from the date of signing of QTR and this qualification is invalid if the essential variables are not fulfilled in accordance with NORSOK M 650 Edition 4.

Inspected by:

Dhilip Kumar M,
Business Manager

Date of issue – 6th Feb 2024

Inspection Centre: BV Coimbatore



Checked by:

Ranjit Naik
General Manager, IPC & TLS
Valid upto - 5th Feb 2029

Distribution: ☒ AMEX ALLOYS PRIVATE LIMITED. ☒ BV Mumbai ☒ BV Coimbatore



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Products and Materials covered

Product Description	Material Grades	Thickness Qualification (mm)	Weight Qualification (Kgs)	Manufacturing Summary Reference
Hand Mould Sand Castings	Norsok M-630 :2020 MDS D46 Rev. 6, ASTM A995 Grade 4A UNS J92205	Up to 128 mm	All	NORSOK-MS-01 Rev 02 Dated 27.01.2024

APPLICATION REQUIREMENTS:

1. This statement regarding material manufacture does not relieve any purchaser from their responsibility to ensure that this qualification is applicable to their products within the essential variables outlined in NORSOK M-650 / NORSOK M-630.
2. The supply of the qualified products shall comply with inspection documentation requirements of EN 10204 type - 3.1/3.2, as determined by the Purchaser.
3. The production test sample shall adhere to the relevant Material Data Sheet (MDS), at the discretion of the purchaser.
4. The re-qualification process, as outlined in NORSOK M-650 Ed. 4, clause 8.2, must be repeated if any significant changes are made to the production route or manufacturing procedure, such as major alterations to manufacturing processes/equipment or heat treatment methods.
5. Separate qualification is required for each plant if production is carried out at different plants/locations. This requirement also applies in the case of a change from in-house production to subcontractors or a change of subcontractor for essential operations, such as heat treatment.
6. Qualification of Non-Destructive Testing (NDT) operators Shall comply with NS-EN ISO 9712 or equivalent standards, based on the purchaser's requirements.
7. Annual temperature uniformity surveys for heat treatment furnaces must be done in accordance with API Spec 6A, Annex M, ASTM A 991, or equivalent standards & NORSOK M-650 Ed. 4 Annex B.
8. This Statement is issued upon satisfactory completion of qualification processes as specified in Norsok M-650 Ed.4 and Norsok M-630 2020
9. This Statement is issued based on the manufacturer's requisition letter AMEX/BV/24/01 dated Jan 24, 2024.
10. Acceptance of Quality Test Reports (QTR) is at the discretion and determination of the Purchaser /Buyer .

HISTORY OF THE STATEMENT

Rev No	Description	Date of Issue
00	Qualification done as per NORSOK M650 Clause 6.2	06 th Feb 2024

END OF THE STATEMENT

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