



STATEMENT FOR MATERIAL MANUFACTURE

N° NOR/AMEX/CBE/2024/02 Rev 00

BV Job Nr: IND.CO.4.23.0269-IPC

This is to state that the Products - **SAND CASTINGS**

Manufactured by

M/s. AMEX ALLOYS PRIVATE LIMITED

289/2, Sathy Road, Kunnathur Pudur Post,
Coimbatore -641107, Tamilnadu, INDIA.

Has been assessed as per the requirements of NORSOK M650 Edition 4 Clause 6.2 on Qualification of Manufacturers of Special Material and found to be in line with the requirements:

**NORSOK M 630 Edition 2020, MDS D 56 Rev .6
(ASTM A995 Grade 6A)**

Qualification details are mentioned in the QTR No:

NORSOK –QTR-02 Rev 01 Dated 18.07.2024

(For Product details, refer Page 2)

The Validity of this Statement is 5 years from the date of signing of QTR and this qualification is invalid if the essential variables are not fulfilled in accordance with NORSOK M 650 Edition 4

Inspected by:

Dhillip Kumar M,
Business Manager
Date of issue – 18th Jul 2024
Inspection Centre: BV Coimbatore



Checked by:

Ranjit Naik
General Manager, IPC & TLS
Valid up to - 17th Jul 2029

Distribution: ☒ AMEX ALLOYS PRIVATE LIMITED. ☒ BV Mumbai ☒ BV Coimbatore



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Products and Materials covered

| Product Description | Material Grades | Thickness Qualification (mm) | Weight Qualification (Kgs) | Manufacturing Summary Reference |
|--------------------------|---|------------------------------|----------------------------|---|
| Hand Mould Sand Castings | Norsok M-630 :2020 MDS D56 Rev. 6, ASTM A995 Grade 6A , (UNS J93380) | Up to 128 mm | All | NORSOK-MS-02 Rev 01 Dated 12-07-2024 |

APPLICATION REQUIREMENTS:

1. This statement on material manufacturing does not absolve the purchaser of their responsibility to confirm that the qualification applies to their products, as per the essential variables defined in NORSOK M-650 / NORSOK M-630.
2. The supply of qualified products must meet the inspection documentation requirements of EN 10204 Type 3.1/3.2, as specified by the purchaser.
3. The production test sample must comply with the relevant Material Data Sheet (MDS), subject to the purchaser's discretion.
4. If any significant changes occur in the production route or manufacturing process—such as major modifications to equipment, manufacturing methods, or heat treatment—re-qualification must be performed in accordance with NORSOK M-650 Ed. 4, Clause 8.2.
5. Each production facility must undergo separate qualification if manufacturing takes place at multiple locations. This also applies when transitioning from in-house production to subcontractors or changing subcontractors for critical operations like heat treatment.
6. Non-Destructive Testing (NDT) operators must be qualified in accordance with NS-EN ISO 9712 or an equivalent standard, as required by the purchaser.
7. Heat treatment furnaces must undergo annual temperature uniformity surveys following API Spec 6A Annex M, ASTM A 991, or equivalent standards, as well as NORSOK M-650 Ed. 4 Annex B.
8. This statement is issued upon successful completion of the qualification process in compliance with NORSOK M-650 Ed. 4 and NORSOK M-630:2020.
9. This statement is based on the manufacturer's requisition letter AMEX/BV/07/01, dated July 09, 2024.
10. The acceptance of Quality Test Reports (QTR) is at the discretion of the purchaser or buyer.

HISTORY OF THE STATEMENT

| Rev No | Description | Date of Issue |
|--------|--|---------------------------|
| 00 | Qualification done as per NORSOK M650 Clause 6.2 | 18 th Jul 2024 |

END OF THE STATEMENT

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