

QUALIFICATION TEST RECORD (QTR) NORSOK M-650		QTR. No.: NORSOK-QTR-01			
		Rev. No.: 0			
Manufacturer name/address/ Web page:	AMEX ALLOYS PRIVATE LIMITED-INVEST CAST DIVISION, S. F. No 293/1A, Kunnathur Pudur (PO), Sathy Road, Coimbatore – 641 107, India. E Mail: sales@amexalloys.com Web page: www.amexalloys.com				
Reference standard:	NORSOK M-650, Edition 4, Sept 2011.				
Material designation and MDS No.:	ASTM A995 Gr. 4A (UNS J92205) – CD3MN, NORSOK M-630 Ed. 7, MDS D46, Rev. 6				
Manufacturing Summary doc. No.:	NORSOK-ICD-MS-01-R1 Date 10-12-2020				
Products and manufacturing process(es):	Castings and Investment Casting (Lost wax process).				
Mandatory conditions and sub-contractors:	<ul style="list-style-type: none"> • AOD Billets or Selective Raw materials (Plates, Bars, Virgin raw materials) and no Foundry Returns were used • Heat treatment, Machining were done In-house • No weld repair is acceptable • RT carried out from approved sub-contractor • Chemical, Mechanical, Micro, Macro, Ferrite Examinations and Pitting Corrosion testing's were performed at ISO/IEC 17025 Accredited Laboratory • Change of any Essential Variables according to NORSOK M-650 Ed. 4 requires Requalification 				
Other information:	Acid Pickling and Passivation were done In-house.				
Qualification expires:	26-02-2026				
Tested and qualified thickness and weight					
Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test piece weight Kg	Qualified weight Kg
Bonnet, Investment Casting (Lost wax process).	AMEX-ICD / NORSOK / 4A / 001 R1 Date 27-02-2021	48	60	N/A	N/A
Qualification/acceptance signatures					
Manufacturer:	Prepared by/Date:	Checked by/Date:			
Amex Alloys Private Limited-Invest Cast Division, Coimbatore, Tamil Nadu, India.	 V. BHARATHI / ASSISTANT ENGINEER-QA/ AMEX-ICD / 27-02-2021	 K. BOMMAYAN / AGM-QA / AMEX-ICD / 27-02-2021			
<p>The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 Ed. 4 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650 Ed. 4.</p>					
Qualified/Accepted by:		Signature/Date:			
DNV Business Assurance India private Limited, 10, ROMA Building, GST Road, Guindy, Chennai - 600 016.		 M. DHILIP KUMAR / SURVEYOR / DNV / 27-02-2021			

Amex Alloys Private Limited - Invest Cast Division

S.F. No. 293/1A, Sathy Road, Kunnathur Pudur Post, Coimbatore - 641 107.

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